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Award

Supply of Engineering Machinery to Prison Industries

Ministry of Justice

UK6: Contract award notice - Procurement Act 2023 - [view information about notice types](#)

Notice identifier: 2025/S 000-075820

Procurement identifier (OCID): ocds-h6vhtk-056284 ([view related notices](#))

Published 20 November 2025, 4:26pm

Scope

Description

Supply, Installation, Commissioning and Servicing of Engineering Machinery to Prison Workshops in England and Wales

Commercial tool

Establishes a framework

Lot 1. Sheet Metal Machinery

Description

Supply of sheet metal machinery such as laser cutters, punch machines, shearing machines and press brakes

Lot 2. Metal Machining Equipment

Description

Supply of metal machining equipment such as CNC lathes and CNC milling machines

Lot 3. Metal Fabrication Equipment

Description

Supply of metal fabrication equipment such as saws and drills

Lot 4. Tube Bending Equipment

Description

Supply of metal tube bending machinery

Contract 1. Supply of Sheet Metal Machinery to Prison Industries

Lots

Lot 1. Sheet Metal Machinery

Suppliers (9)

- Amada United Kingdom Limited
- Amob Machinery Limited
- HPC Laser Ltd
- Mach Machine Tools Limited
- Prosaw Limited
- The Engineering Technology Group Limited
- Tilgear
- Trumpf Limited
- Unison Limited

Contract value

- £5,400,000 excluding VAT
- £6,480,000 including VAT

Framework lot values may be shared with other lots

Above the relevant threshold

Award decision date

20 November 2025

Date assessment summaries were sent to tenderers

20 November 2025

Standstill period

- End: 2 December 2025
- 8 working days

Earliest date the contract will be signed

8 December 2025

Contract dates (estimated)

- 8 December 2025 to 7 December 2029
- 4 years

Main procurement category

Goods

CPV classifications

- 42000000 - Industrial machinery

Contract locations

- UK - United Kingdom
-

Contract 2. Supply of Metal Machining Equipment to Prison Industries

Lots

Lot 2. Metal Machining Equipment

Suppliers (7)

- Colchester Machine Tool Solutions Limited
- Mach Machine Tools Limited
- Syil CNC UK Ltd
- The Engineering Technology Group Limited
- Tilgear
- Unison Limited
- XYZ Machine Tools Limited

Contract value

- £150,000 excluding VAT
- £1,800,000 including VAT

Framework lot values may be shared with other lots

Above the relevant threshold

Award decision date

20 November 2025

Date assessment summaries were sent to tenderers

20 November 2025

Standstill period

- End: 2 December 2025
- 8 working days

Earliest date the contract will be signed

8 December 2025

Contract dates (estimated)

- 8 December 2025 to 7 December 2029
- 4 years

Main procurement category

Goods

CPV classifications

- 42000000 - Industrial machinery

Contract locations

- UK - United Kingdom
-

Contract 3. Supply of Metal Fabrication Equipment to Prison Industries

Lots

Lot 3. Metal Fabrication Equipment

Suppliers (5)

- Amada United Kingdom Limited
- Amob Machinery Limited
- Mach Machine Tools Limited
- Prosaw Limited
- Tilgear

Contract value

- £800,000 excluding VAT
- £960,000 including VAT

Framework lot values may be shared with other lots

Above the relevant threshold

Award decision date

20 November 2025

Date assessment summaries were sent to tenderers

20 November 2025

Standstill period

- End: 2 December 2025
- 8 working days

Earliest date the contract will be signed

8 December 2025

Contract dates (estimated)

- 8 December 2025 to 7 December 2029
- 4 years

Main procurement category

Goods

CPV classifications

- 42000000 - Industrial machinery

Contract locations

- UK - United Kingdom
-

Contract 4. Supply of Tube Bending Equipment to Prison Industries

Lots

Lot 4. Tube Bending Equipment

Suppliers (6)

- Amob Machinery Limited
- Mach Machine Tools Limited
- Prosaw Limited
- The Engineering Technology Group Limited
- Tilgear
- Unison Limited

Contract value

- £300,000 excluding VAT
- £360,000 including VAT

Framework lot values may be shared with other lots

Above the relevant threshold

Award decision date

20 November 2025

Date assessment summaries were sent to tenderers

20 November 2025

Standstill period

- End: 2 December 2025
- 8 working days

Earliest date the contract will be signed

8 December 2025

Contract dates (estimated)

- 8 December 2025 to 7 December 2029
- 4 years

Main procurement category

Goods

CPV classifications

- 42000000 - Industrial machinery

Contract locations

- UK - United Kingdom

Information about tenders

Lot 1. Sheet Metal Machinery

- 9 tenders received
- 9 tenders assessed in the final stage:
 - 7 submitted by small and medium-sized enterprises (SME)
 - 0 submitted by voluntary, community and social enterprises (VCSE)
- 9 suppliers awarded contracts
- 0 suppliers unsuccessful (details included for contracts over £5 million)

Lot 2. Metal Machining Equipment

- 7 tenders received
 - 7 tenders assessed in the final stage:
 - 7 submitted by small and medium-sized enterprises (SME)
 - 0 submitted by voluntary, community and social enterprises (VCSE)
 - 7 suppliers awarded contracts
 - 0 suppliers unsuccessful (details included for contracts over £5 million)
-

Lot 3. Metal Fabrication Equipment

- 5 tenders received
 - 5 tenders assessed in the final stage:
 - 4 submitted by small and medium-sized enterprises (SME)
 - 0 submitted by voluntary, community and social enterprises (VCSE)
 - 5 suppliers awarded contracts
 - 0 suppliers unsuccessful (details included for contracts over £5 million)
-

Lot 4. Tube Bending Equipment

- 6 tenders received
 - 6 tenders assessed in the final stage:
 - 6 submitted by small and medium-sized enterprises (SME)
 - 0 submitted by voluntary, community and social enterprises (VCSE)
 - 6 suppliers awarded contracts
 - 0 suppliers unsuccessful (details included for contracts over £5 million)
-

Procedure

Procedure type

Open procedure

Suppliers

Amada United Kingdom Limited

- Public Procurement Organisation Number: PWWB-4286-QVRH

Spennells Valley Road

Kidderminster

DY10 1XS

United Kingdom

Email: info@amada.co.uk

Region: UKG12 - Worcestershire

Small or medium-sized enterprise (SME): No

Voluntary, community or social enterprise (VCSE): No

Supported employment provider: No

Public service mutual: No

Contract 1. Supply of Sheet Metal Machinery to Prison Industries

Contract 3. Supply of Metal Fabrication Equipment to Prison Industries

Amob Machinery Limited

- Public Procurement Organisation Number: PLWN-6479-VLZD

Unit 6b Pilot Trade Centre

Coventry

CV3 4RS

United Kingdom

Email: sales@amob.co.uk

Region: UKG33 - Coventry

Small or medium-sized enterprise (SME): Yes

Voluntary, community or social enterprise (VCSE): No

Supported employment provider: No

Public service mutual: No

Contract 1. Supply of Sheet Metal Machinery to Prison Industries

Contract 3. Supply of Metal Fabrication Equipment to Prison Industries

Contract 4. Supply of Tube Bending Equipment to Prison Industries

Colchester Machine Tool Solutions Limited

- Public Procurement Organisation Number: PXGB-1278-DZZY

Lowfields Way

Elland

HX5 9DA

United Kingdom

Email: mail@colchester.co.uk

Region: UKE44 - Calderdale and Kirklees

Small or medium-sized enterprise (SME): Yes

Voluntary, community or social enterprise (VCSE): No

Supported employment provider: No

Public service mutual: No

Connected people/organisations:

Parent Company Timesavers Acquisition LLC t/a InCompass LLC, Address 11123 89th Avenue N, MapleGrove, MN 55369

Contract 2. Supply of Metal Machining Equipment to Prison Industries

HPC Laser Ltd

- Public Procurement Organisation Number: PQRN-8272-RWDD

Unit B, Ainleys Industrial Estate

Elland

HX5 9JP

United Kingdom

Email: sales@hpclaser.co.uk

Region: UKE44 - Calderdale and Kirklees

Small or medium-sized enterprise (SME): Yes

Voluntary, community or social enterprise (VCSE): No

Supported employment provider: No

Public service mutual: No

Connected people/organisations:

Director Steve Cockerham, DoB 11/1971, Nationality British, Resident in England, Address Unit B Ainleys Industrial estate, Ainley Bottom, Elland, Halifax, HX5 9JP

Director Neil Stewardson, DoB 06/1966, Nationality British, Resident in England, Address Unit B Ainleys Industrial estate, Ainley Bottom, Elland, Halifax, HX5 9JP

Contract 1. Supply of Sheet Metal Machinery to Prison Industries

Mach Machine Tools Limited

- Public Procurement Organisation Number: PGGR-2716-VJGN

Unit 1-3 Chapel Lane

Bristol

BS5 7EY

United Kingdom

Email: info@machmt.co.uk

Region: UKK11 - Bristol, City of

Small or medium-sized enterprise (SME): Yes

Voluntary, community or social enterprise (VCSE): No

Supported employment provider: No

Public service mutual: No

Connected people/organisations:

Director Matthew Andrew, DoB 09/1989, Nationality British, Resident in England, Address Unit 1-3 Chapel Lane, Clay Hill, Bristol, BS5 7EY

Contract 1. Supply of Sheet Metal Machinery to Prison Industries

Contract 2. Supply of Metal Machining Equipment to Prison Industries

Contract 3. Supply of Metal Fabrication Equipment to Prison Industries

Contract 4. Supply of Tube Bending Equipment to Prison Industries

Prosaw Limited

- Public Procurement Organisation Number: PCWP-6338-YDDY

15 Telford Way

Kettering

NN16 8UN

United Kingdom

Email: sales@prosaw.co.uk

Region: UKF25 - North Northamptonshire

Small or medium-sized enterprise (SME): Yes

Voluntary, community or social enterprise (VCSE): No

Supported employment provider: No

Public service mutual: No

Connected people/organisations:

Parent Company Prosaw Holdings Ltd, company number 13696477, Address 15 Telford Way, Kettering, NN16 8UN

Contract 1. Supply of Sheet Metal Machinery to Prison Industries

Contract 3. Supply of Metal Fabrication Equipment to Prison Industries

Contract 4. Supply of Tube Bending Equipment to Prison Industries

Syil CNC UK Ltd

- Public Procurement Organisation Number: PJZH-5381-XMWT

Unit C7 Bradmarsh Business Park

Rotherham

S60 1BY

United Kingdom

Email: info@syilcnc.co.uk

Region: UKE31 - Barnsley, Doncaster and Rotherham

Small or medium-sized enterprise (SME): Yes

Voluntary, community or social enterprise (VCSE): No

Supported employment provider: No

Public service mutual: No

Connected people/organisations:

Director Patrick O'Connor, DoB 07/1992, Nationality British, Resident in England, Address Unit C7 Bradmarsh Business Park, Bow Bridge Close, Rotherham, S60 1BY

Director Lee Wilkinson, DoB 02/1992, Nationality British, Resident in England, Address Unit C7 Bradmarsh Business Park, Bow Bridge Close, Rotherham, S60 1BY

Director Thomas Marshallsay, DoB 08/1993, Nationality British, Resident in England, Address Unit C7 Bradmarsh Business Park, Bow Bridge Close, Rotherham, S60 1BY

Contract 2. Supply of Metal Machining Equipment to Prison Industries

The Engineering Technology Group Limited

- Public Procurement Organisation Number: PCBR-6895-MPLM

Unit 16, Wellesbourne Distribution Park, Loxley Road

Warwick

CV35 9JY

United Kingdom

Email: gthomas@engtechgroup.com

Region: UKG13 - Warwickshire

Small or medium-sized enterprise (SME): Yes

Voluntary, community or social enterprise (VCSE): No

Supported employment provider: No

Public service mutual: No

Connected people/organisations:

Shareholder Martin Doyle, DoB 08/1974, Nationality British, Address Unit 16, Wellesbourne Distribution Park, Wellesbourne, CV35 9JY

Shareholder John Temple, DoB 01/1956, Nationality British, Address Unit 16, Wellesbourne Distribution Park, Wellesbourne, CV35 9JY

Contract 1. Supply of Sheet Metal Machinery to Prison Industries

Contract 2. Supply of Metal Machining Equipment to Prison Industries

Contract 4. Supply of Tube Bending Equipment to Prison Industries

Tilgear

- Public Procurement Organisation Number: PMTG-9937-QBYN

Langley House, Station Road

Ware

SG11 1QN

United Kingdom

Email: sales@tilgear.co.uk

Region: UKH23 - Hertfordshire

Small or medium-sized enterprise (SME): Yes

Voluntary, community or social enterprise (VCSE): No

Supported employment provider: No

Public service mutual: No

Contract 1. Supply of Sheet Metal Machinery to Prison Industries

Contract 2. Supply of Metal Machining Equipment to Prison Industries

Contract 3. Supply of Metal Fabrication Equipment to Prison Industries

Contract 4. Supply of Tube Bending Equipment to Prison Industries

Trumpf Limited

- Public Procurement Organisation Number: PGVG-7916-GDNH

Unit A President Way

Luton

LU2 9NL

United Kingdom

Email: sales@uk.trumpf.com

Region: UKH21 - Luton

Small or medium-sized enterprise (SME): No

Voluntary, community or social enterprise (VCSE): No

Supported employment provider: No

Public service mutual: No

Connected people/organisations:

Director Lee Moakes, DoB 08/1977, Nationality British, Resident in England, Address Unit A President Way, Luton, LU2 9NL

Contract 1. Supply of Sheet Metal Machinery to Prison Industries

Unison Limited

- Public Procurement Organisation Number: PTHC-6458-GRDT

Faroe House, Thornburgh Road

Scarborough

YO11 3UY

United Kingdom

Email: salesteam@unisonltd.com

Region: UKE22 - North Yorkshire CC

Small or medium-sized enterprise (SME): Yes

Voluntary, community or social enterprise (VCSE): No

Supported employment provider: No

Public service mutual: No

Connected people/organisations:

Director Alan Pickering, DoB 08/1967, Nationality British, Resident in England, Address 9 Faroe House, Thornburgh Road, Scarborough, YO11 3UY

Director Julian Kidger, DoB 12/1966, Nationality British, Resident in England, Address 9 Faroe House, Thornburgh Road, Scarborough, YO11 3UY

Contract 1. Supply of Sheet Metal Machinery to Prison Industries

Contract 2. Supply of Metal Machining Equipment to Prison Industries

Contract 4. Supply of Tube Bending Equipment to Prison Industries

XYZ Machine Tools Limited

- Public Procurement Organisation Number: PYNR-2395-ZNBX

Woodlands Business Park

Burlescombe

EX16 7LL

United Kingdom

Email: sales@xyzmachinetools.com

Region: UKK43 - Devon CC

Small or medium-sized enterprise (SME): Yes

Voluntary, community or social enterprise (VCSE): No

Supported employment provider: No

Public service mutual: No

Contract 2. Supply of Metal Machining Equipment to Prison Industries

Contracting authority

Ministry of Justice

- Public Procurement Organisation Number: PDNN-2773-HVYN

102 Petty France

London

SW1H 9AJ

United Kingdom

Email: MOJProcurementIndustries@justice.gov.uk

Website:

<https://www.gov.uk/government/organisations/ministry-of-justice/about/procurement>

Region: UKI32 - Westminster

Organisation type: Public authority - central government