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Tender

3" Cryogenic Vent Stack with Changeable Terminations

Health and Safety Executive

UK4: Tender notice - Procurement Act 2023 - [view information about notice types](#)

Notice identifier: 2026/S 000-012525

Procurement identifier (OCID): ocds-h6vhtk-064e2b

Published 11 February 2026, 3:18pm

Scope

Reference

T4879

Description

HSE require a 3" vent stack for use with cryogenic hydrogen for an experimental programme. The vent must have interchangeable terminations (miter cut, bullhorn, lambda) which may be on a flanged connection or otherwise joined.

The vent stack should be 4 m tall and terminate in a 3" ANSI Class 300 flange. 0.5 m from the top there should be two bosses with 1/4" BSP female fittings and another boss with a 7/16" UNJF female fitting. The vent stack must have a maximum allowable working pressure of 40 barg.

The vent stack should have a manual drain valve at the bottom of the stack which is spring loaded (normally closed).

1.5 m from the bottom of the vent stack should be a 3" ANSI flange connection and a 1 1/2" ANSI flange connection. Both these flanges must be Class 300.

The vent should come with 3 interchangeable termination designs which are on 3" ANSI Class 300 flanges to attach to the top of the vent stack. Suitable gaskets and torque values/calculations for all flanges should be provided. See In-tend for full requirements

Total value (estimated)

- £25,000 excluding VAT
- £30,000 including VAT

Below the relevant threshold

Contract dates (estimated)

- 1 August 2026 to 1 August 2026
- 1 day

Main procurement category

Goods

CPV classifications

- 44160000 - Pipeline, piping, pipes, casing, tubing and related items

Contract locations

- UK - United Kingdom
-

Submission

Enquiry deadline

27 February 2026, 1:00pm

Tender submission deadline

6 March 2026, 1:00pm

Submission address and any special instructions

All tender documents are available via the HSE In-Tend supplier e-procurement portal. All responses and requests for clarification must be submitted via the portal. Registration is free of charge and can be completed via the following link:

<https://in-tendhost.co.uk/hse>

Tenders may be submitted electronically

Yes

Award criteria

The successful supplier(s) will be selected based on

- ability to deliver the supply required
- fully meeting the specifications
- meeting the specified delivery timeline

- price.

Procedure

Procedure type

Below threshold - open competition

Contracting authority

Health and Safety Executive

- Public Procurement Organisation Number: PBXM-4389-TXVZ

Redgrave Court, Merton Road, Bootle, Merseyside

Liverpool

L20 7HS

United Kingdom

Email: tenders@hse.gov.uk

Region: UKD73 - Sefton

Organisation type: Public authority - central government