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Contract

9003417 - Supply of Primary Electron Beam Position Monitor Supports

DIAMOND LIGHT SOURCE LIMITED

UK7: Contract details notice - Procurement Act 2023 - [view information about notice types](#)

Notice identifier: 2026/S 000-001449

Procurement identifier (OCID): ocds-h6vhtk-05d218 ([view related notices](#))

Published 8 January 2026, 12:49pm

Scope

Reference

9003417

Description

Located on the Harwell Science and Innovation Campus in Oxfordshire, Diamond Light Source (DLS) is a leading-edge facility for science, engineering and innovation. Diamond allows researchers from academia and industry to investigate the structure and behaviour of the world around us at the atomic and molecular level.

To continue delivering the world-changing science that Diamond enables, the facility is being upgraded to Diamond-II, a co-ordinated programme of development that combines a major machine upgrade with new instruments and complementary improvements to optics, detectors, sample environment and delivery capabilities, and computing, as well as integrated and correlative methods. This will be transformative in speed and spatial resolution and will offer users streamlined access to enhanced instruments for life and physical sciences.

The scope of the contract is to manufacture 103 supports structure assemblies which support the primary electron beam position monitor (PEBPM) bellows assemblies (not in scope of this specification); the stand is shown in the image below. The support comprises of 4 low thermal expansion coefficient iron nickel alloy (Invar 36/1.3912) rods welded to a baseplate of the same material; the rods are braced by stainless steel plates

clamped to all 4 rods at intervals along the rod's length. The top of the rods provides an interface and mechanism for adjustment of the PEBPM position in all 6 degrees of freedom.

The supplier shall deliver four pre-series supports to DLS for approval prior to welding of the remaining 99 stands, it is acceptable to produce all subcomponents prior to this.

The contract includes:

- Contract management
- Purchase of all materials.
- CTE Test piece.
- Manufacture of 103 Support assemblies.
- All jigs and tooling required for manufacture.
- Cleaning.
- Quality assurance documentation
- Packing
- Delivery

Contract 1. 9003417 - Supply of Primary Electron Beam Position Monitor Supports

Supplier

- Revol TT Consulting, s.r.o.

Contract value

- £846,454 excluding VAT
- £1,015,744.80 including VAT

Above the relevant threshold

Date signed

6 January 2026

Contract dates

- 6 January 2026 to 8 January 2027
- 1 year, 3 days

Main procurement category

Goods

CPV classifications

- 44400000 - Miscellaneous fabricated products and related items

Contract locations

- UKJ14 - Oxfordshire

Justification for not setting key performance indicators

Contract value is below £5 million.

Other information

Applicable trade agreements

- Government Procurement Agreement (GPA)

Conflicts assessment prepared/revised

Yes

Procedure

Procedure type

Open procedure

Supplier

Revol TT Consulting, s.r.o.

- Public Procurement Organisation Number: PTXD-4131-ZHYR

Vlárska 28

Trnava

917 01

Slovakia

Email: andrej.jedlicka@rtc-engineering.com

Small or medium-sized enterprise (SME): Yes

Voluntary, community or social enterprise (VCSE): No

Supported employment provider: No

Public service mutual: No

Contract 1. 9003417 - Supply of Primary Electron Beam Position Monitor Supports

Contracting authority

DIAMOND LIGHT SOURCE LIMITED

- Companies House: 04375679
- Public Procurement Organisation Number: PNGG-3778-PWBM

Diamond House

Didcot

OX11 0DE

United Kingdom

Email: procurement@diamond.ac.uk

Region: UKJ14 - Oxfordshire

Organisation type: Public authority - central government