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Planning

3" Cryogenic Hydrogen Vent Stack with Changeable Terminations

Health and Safety Executive

UK3: Planned procurement notice - Procurement Act 2023 - [view information about notice types](#)

Notice identifier: 2026/S 000-000195

Procurement identifier (OCID): ocds-h6vhtk-05ff17

Published 5 January 2026, 10:51am

Scope

Description

HSE require a 3" vent stack for use with cryogenic hydrogen for an experimental programme. The vent must have interchangeable terminations (miter cut, bullhorn) which may be on a flanged connection or otherwise joined.

The vent stack (including the termination) should have a height of 7 m and the vent stack must have a maximum allowable working pressure of 40 barg.

Nominal process conditions:

Hydrogen, 50 - 70 K, 0 - 1.5 kg/s, 0 -12 barg

The equipment is required for use at the HSE Buxton (SK17 9JN) test site.

HSE is seeking to understand the design of potential solutions and the associated costs of manufacturing this equipment.

Suppliers should email tenders@hse.gov.uk with any questions and costs associated with

supplying the above.

Total value (estimated)

- £25,000 excluding VAT
- £30,000 including VAT

Below the relevant threshold

Contract dates (estimated)

- 2 March 2026 to 30 September 2026
- 6 months, 29 days

Main procurement category

Goods

CPV classifications

- 38810000 - Industrial process control equipment
- 44162000 - Piping

Contract locations

- UK - United Kingdom

Submission

Publication date of tender notice (estimated)

12 January 2026

Tender submission deadline

2 February 2026, 11:59pm

Procedure

Procedure type

Below threshold - open competition

Contracting authority

Health and Safety Executive

- Public Procurement Organisation Number: PBXM-4389-TXVZ

Redgrave Court, Merton Road, Bootle, Merseyside

Liverpool

L20 7HS

United Kingdom

Email: tenders@hse.gov.uk

Region: UKD73 - Sefton

Organisation type: Public authority - central government